

SERIES 49 - fluorescent

HIGH LUMINESCENCE POLYESTER TGIC WEATHER RESISTANT POWDER COATING FOR INTERIOR AND EXTERIOR APPLICATIONS

Typical applications

- bicycles and motorcycles
- sporting goods
- safety railing
- fishing lures
- surfaces not permanently exposed to UV-light

Product details

Standard packaging in original 44lb (20 kg) box and 5 lb (2.5 kg) minipack

Specific gravity (ASTM D792) approximately 1.4-1.8 g/cm³ depending on pigmentation

Theoretical coverage at 2.5 mils (60 µm) film thickness: **51.5 ft²/lb (11.1 m²/kg)**. Refer also to "Theoretic Powder Coating Coverage Chart" version 00-1001 (imperial) version 00-1000 (metric)

Storage stability 12 months at no more than 77 °F (25 °C) avoid direct and extended exposure to heat

Features

- high luminescence quality
- good flow
- good coverage
- Underwriter Laboratories recognized component (UL approved) for non-metallic finishes



Underwriters Laboratories Inc., (UL) Recognition.

Finish

finish	gloss
smooth <i>glossy</i>	80-95+*
smooth <i>semi-gloss</i>	50-60*

* Gloss level according to ASTM 523 at 60° angle (doesn't apply to metallic effect powder coatings). The measured gloss level of effect powder coatings can diverge from the details given in this Product Data Sheet. The creation of tolerance samples is recommended.

Available as stock product in a selection of colors and finishes (see color charts). It can be made to order in non-stock colors (minimum order quantity applies).

one-coat system	product ID
Yellow	49/22200**
Orange	49/24610**
Red Orange	49/24620**
Green	49/51340**

two-coat system	product ID
White base coat	49/11000
Yellow	49/21500**
Orange	49/24080**
Red	49/30760**
Bright Pink	49/30430**

** Limited UV stability

For further information on this product, please refer to the TIGER Drylac® Series 49 Product Data Sheet for interior and exterior applications.

Pretreatment

The following table reflects the common methods of pre-treatment with regards to various substrates and applications. In selecting the proper type of pretreatment, the suitability of the type of powder coating for a desired application according to the guidelines on this page should be observed.

	Aluminum			Galvanized Steel				Steel		
Degreasing	○			○					○	
¹ Chromating	○	○	○	○	○	○	○			
² Pre-Anodizing	○	○	○							
² Chrome free	○	○	○	○	○					
Iron Phosphating									○	
Zinc Phosphating				○	○	○	○	○	○	
Blasting									○	○
³ Sweeping				○	○	○	○			
	I	E	A	I	E	A	S	I	E	S ⁴

Application: I = interior; E = exterior; A = architectural; S = steel

- 1) according to ASTM B 449
- 2) according to GSB quality and test regulations. The suitability of this type of pretreatment needs to be established through a boiling water test and subsequent cross-hatch adhesion and adhesive tape removal test
- 3) only for zinc coated parts >1.8 mils (>45 µm)
- 4) for a two-coat process/TIGER Shield

Processing

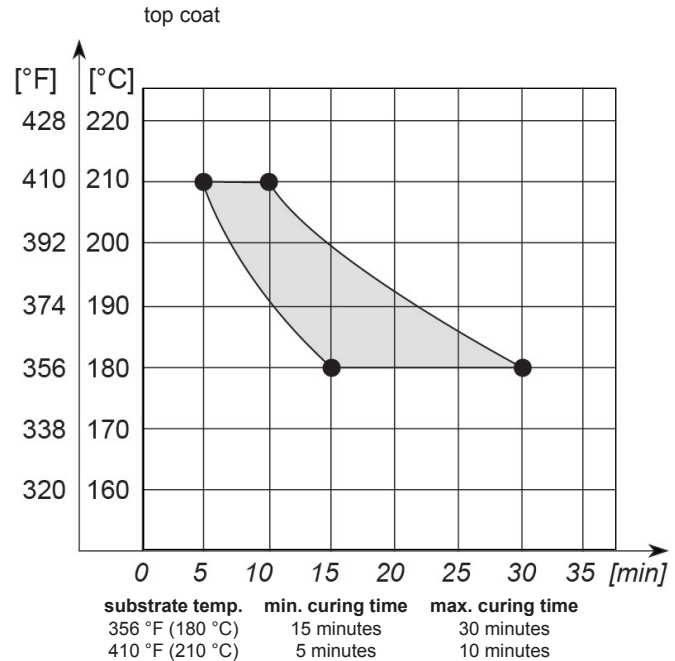
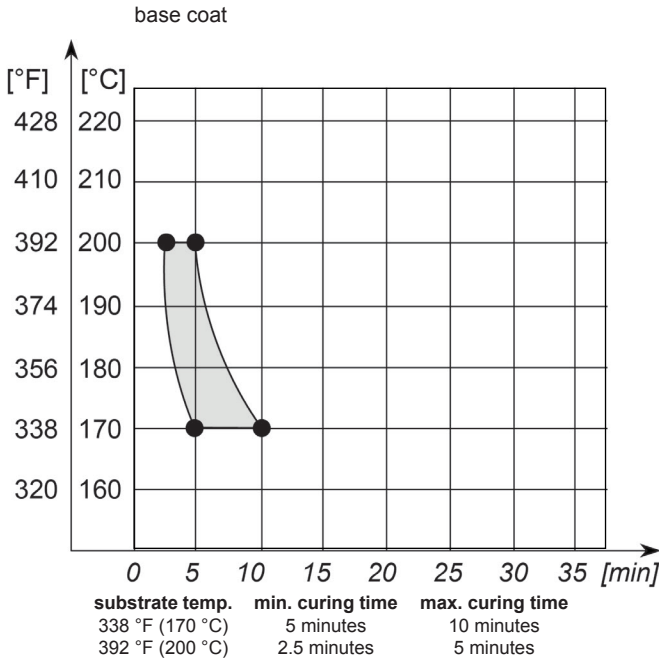
Corona and Tribostatic*

* For Tribostatic powder coatings, confirm before ordering. Suitability of metallic effects for Tribostatic processing must be verified prior to actual application. Please refer to the latest edition of the relevant application guidelines for metallic effect powder coatings.

Since not all powder coatings are suitable for recycling/reclaim, please verify before ordering.

Cure parameters

(substrate temperature versus curing time)



Cure parameters must be closely observed since mechanical properties will develop before full cross-linking.

Base coat

To assure and enhance the luminous effect of these high quality two-coat fluorescent powder coatings, it is imperative to use White TIGER Drylac® 49/11000 as base coat. Refer also to the latest edition of the "Two-coat process" application guidelines.

Test results

Checked under laboratory conditions on iron phosphated steel test panels Bonderite B-1000 or equivalent. Cure conditions are according to the cure curves. Actual product performance may vary due to product-specific properties such as gloss, color, effect and finish as well as application-related and environmental influences. When used as a two-coat system, the increase in film thickness will result in a decrease of mechanical properties.

test method	test	Series 49 fluorescent
ISO 2360	recommended film thickness	2.5-3.5 mils (60-80 µm)
ASTM D523	gloss - 60°	80-95+
ASTM D3359 method B	cross cut tape test 1mm cutting distance	5B
ASTM D2794	ball impact test cracking of coating	80 in/lb * see note below the table
ASTM D3363	pencil hardness	H minimum
ASTM D2247	determination of resistance to humidity 500 hours	maximum undercutting 1/32 inch (1 mm), no blistering
ASTM B117	salt spray resistance 500 hours	maximum undercutting 1/32 inch (1 mm), no blistering

Cleaning recommendations: refer to the latest edition of TIGER "Cleaning Recommendations" information sheet, Version 00-1005.

* Due to the raw materials necessary to achieve the fluorescence effect, impact resistance may be compromised in some cases. In such cases a lack of mechanical performance is not a reflection of a lack of cure, as is normally the case with polyester-based powder coatings, but inherent to the formulation. Extra care is required to assure adequate cure of parts. It is recommended to use a chemical resistance based tests (such as PCI method #8 or similar) to assure an adequate cure.

Please note

It is the responsibility of the buyer/applicator to determine whether the UV stability of TIGER Drylac® Series 49 Fluorescent powder coating is appropriate for the intended end use. Due to the inherent limitations of pigments used to generate the fluorescent effects, the UV stability is reduced in comparison to standard opaque colors, such as the RAL range. This reduction can vary from color to color.

Post-bending properties of any part must be verified prior to application. Minor cracks in the coated surface may lead to corrosion.

Joint sealants and any other auxiliary products, such as glazing aids, gliding waxes, drilling and cutting lubricants, which come in contact with the coated surface, must be pH-neutral and free of substances that may damage the finish. Therefore, a suitability test at the applicator's end, prior to coating, is highly recommended.

Please read and understand the Safety Data Sheet (SDS) before use.

Chemical resistance

The required chemical resistance of a powder coating depends, among other things, on its formulation. Chemical resistance requirements must be considered according to processing conditions and final use of the finished product. This is best established during the product specification process. Agreement between all parties involved must be reached about the requirements for such chemical resistance as well as the test method, which may be performed in accordance with PCI test method #8 "Solvent Cure Test". Furthermore, the test duration and concentration of the test media need to be agreed upon.

Disclaimer

TIGER's verbal and written recommendations for the use of its products are based upon experience and in accordance with current technological standards. These are provided in order to support the buyer or user. They are non-committal and do not create any additional commitments to the purchase agreement. They do not release the buyer from verifying the suitability of TIGER products for the intended application. TIGER warrants that its products are free of flaws and defects to the extent stipulated in the Terms of Delivery and Payment.

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