



OGF Additive
91/00030

TIGER Drylac® U.S.A., Inc.
1-800-243-8148

WEST COAST (HQ)

1261 East Belmont St.
Ontario, CA 91761
phone 909 930 9100
fax 909 930 9111
customerservicewest@tigerdrylac.com
www.tigerdrylac.com

MIDWEST

3855 Swenson Ave.
St. Charles, IL 60174
phone 630 513 9999
fax 630 513 9998
customerservicemw@tigerdrylac.com

EAST COAST

1100 Commons Blvd.
Reading, PA 19605
phone 610 926 8148
fax 610 926 8149
customerserviceeast@tigerdrylac.com

SOUTHEAST

3400 Town Point Drive NW Ste. 140
Kennesaw, GA 30144
phone 770 218 2490
fax 770 218 2495
customerservicese@tigerdrylac.com

SOUTH

339 Exchange Drive
Arlington, TX 76011
phone 817 277 7995
fax 817 277 1931
customerservicesouth@tigerdrylac.com

Out-gassing agent for powder coating of gassing substrates

Typical applications

Hot dipped galvanized steel
Construction
Railing
Steel pipes
Steel cylinders

Features

- Suitable for all TIGER Drylac® products
- Powdery agent for post-mixing
- Reduces substrate related out-gassing
- Good storage stability
- Reduces gloss level 10 gloss units*

Concentration

Mix 2 [%] to 4 [%] of the OGF agent to the powder coating. Any mix in excess of 4 [%] may result in a waxy surface.

	2 [%]	4 [%]
55 [lb] box 25 [kg] carton	500 [g]	1,000 [g]
44 [lb] box 20 [kg] carton	400 [g]	800 [g]

Prior to further processing it is required that the buyer and/or user verifies the optimum mixing ratio and the suitability of processes or applications.

Use

The OGF Additive is dry blended to the powder coating. While mixing larger quantities can be done using drum or roll mixers, smaller quantities can be manually mixed.

Standard Packaging	30 [lb] boxes and 3 [lb] Minipack 20 [kg] cartons and 2.5 [kg] Minipack
Storage Stability	6 months at no more than 77 °F / 25 °C

As a part of our product information program our product data sheets are periodically updated. Therefore, please check our webpage for the latest edition. Our verbal and written recommendations for the use of our products are based upon experience and in accordance with present technological standards. These are given in order to support the buyer or user. They are non-committal and do not create any additional commitments to the purchase agreement. They do not release the buyer from verifying the suitability of our products for the intended application. This product data sheet substitutes any and all previous product data sheet and notes for customers published on this subject matter.