



**Epoxy Repair Kit  
93/70080**

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**A conductive 2-component putty, top  
coatable with TIGER Drylac® powder coating**  
Based on Epoxy

**Typical applications**

For minor repairs of scratches and defects  
on substrate surfaces. For interior and  
(most) exterior applications.

NOT suitable for facade / architectural  
applications or for corrosion protection.

**Features**

- Conductive
- Temperature resistant up to 392 °F / 200 °C
- Top coatable with Tiger Drylac Powder Coatings
- Superior mechanical properties
- Excellent adhesion
- No volume loss during drying

**Limitations**

Not suitable for facade / architectural  
applications. The user must verify  
suitability of the entire system (Epoxy  
Repair Kit with TIGER Drylac® powder  
coatings).

**Storage Stability**     6 months  
at no more than 77 °F / 25 °C  
  
protect from direct exposure to heat

**Standard Packaging**     3.3 [lb] package consisting of:  
2.2 [lb] Putty + 1.1 [lb] Hardener  
  
1.5 [kg] Package consisting of:  
1.0 [kg] Putty + 0.5 [kg] Hardener



# TIGER Drylac® 93/70080 Epoxy Repair Kit

## Application

Substrate must be free of grease, oil, dust, rust and other contaminants. Chemical pretreatment (i.e. chromating, phosphating etc) must precede application of Epoxy Repair Kit.

## Processing

Mixing of Putty with Hardener at a ratio of 2:1 (two parts Putty and one part Hardener). Application time of the mixture is approximately 4 hours.

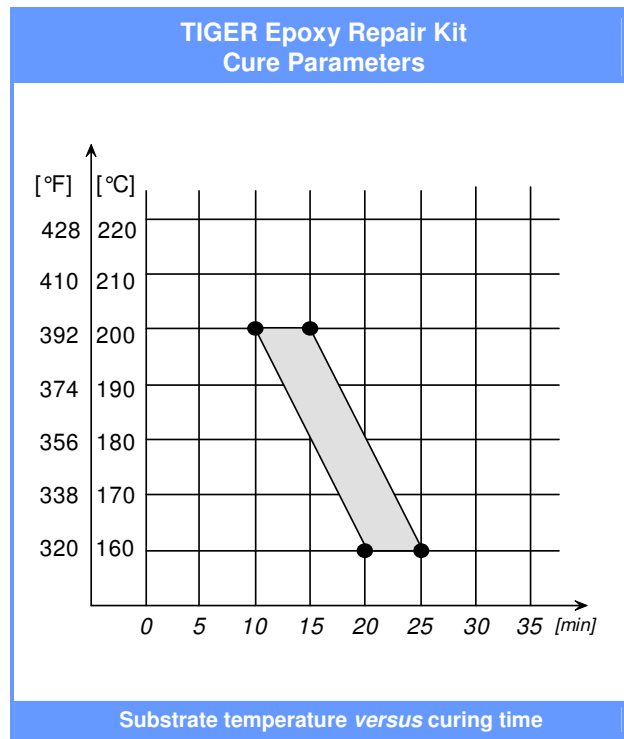
Epo-Strong may be applied up to a 2 [mm] thickness to surfaces of an uneven work piece. Be careful not to contaminate clean surface when applying Epoxy Repair Kit. After drying of Epoxy Repair Kit the work piece must be polished and any polishing residues must be carefully removed.

After that the work piece can be painted or powder coated.

## Drying / Curing

Aside from forced air drying it is also possible to dry 2 hours at 140°F / 60°C or at room temperature 70°F / 20 °C for 2 to 3 days.

## Cure parameters (substrate temperature)



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**This product data sheet substitutes any and all previous product data sheet and notes for customers published on this subject matter.**



Member of the Powder Coating Institute

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